



CEB Main Frame: Install Small Components

Written By: Brianna Kufa



TOOLS:

- [1 1/8" Wrenches \(1\)](#)
- [Welder \(1\)](#)

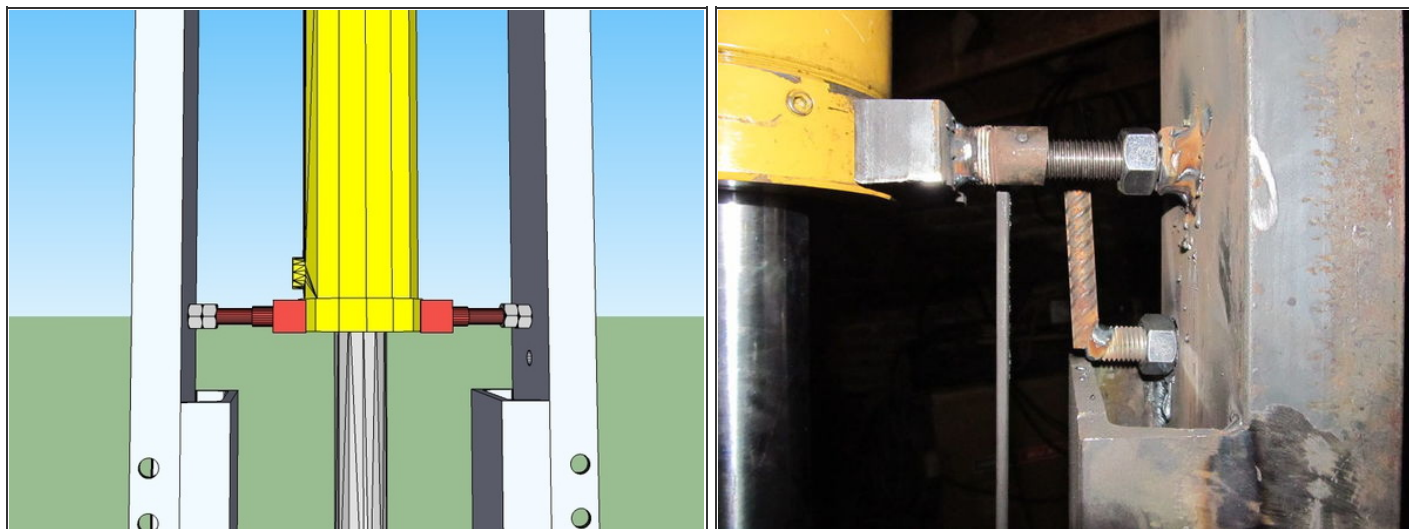
SUMMARY

[Sketchup Model](#)

Additional Materials Required:

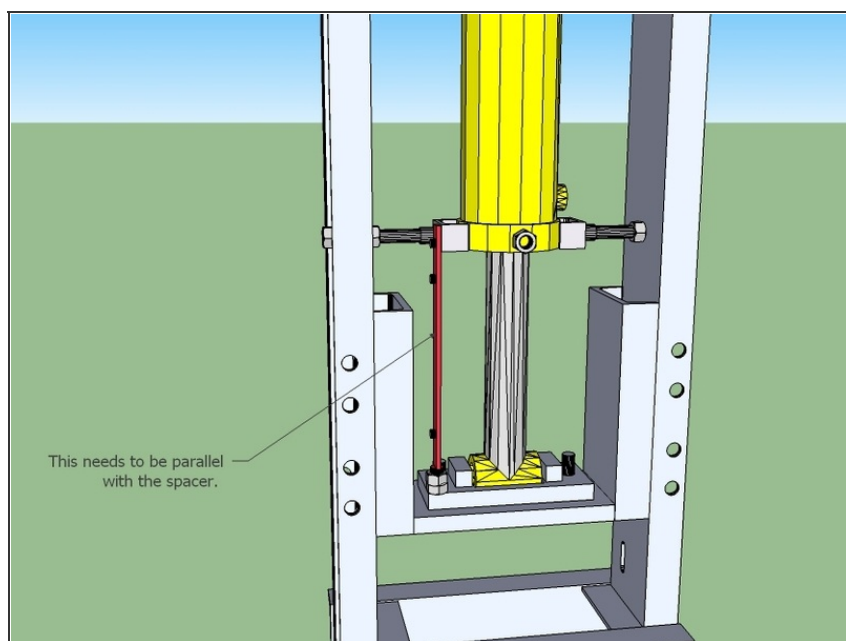
Thin Cylinder Supports Magnet Holder Sensor Holder Leg Holders (2) 3/4" Galvanized Nuts (3)

Step 1 — Install the thin Cylinder Supports



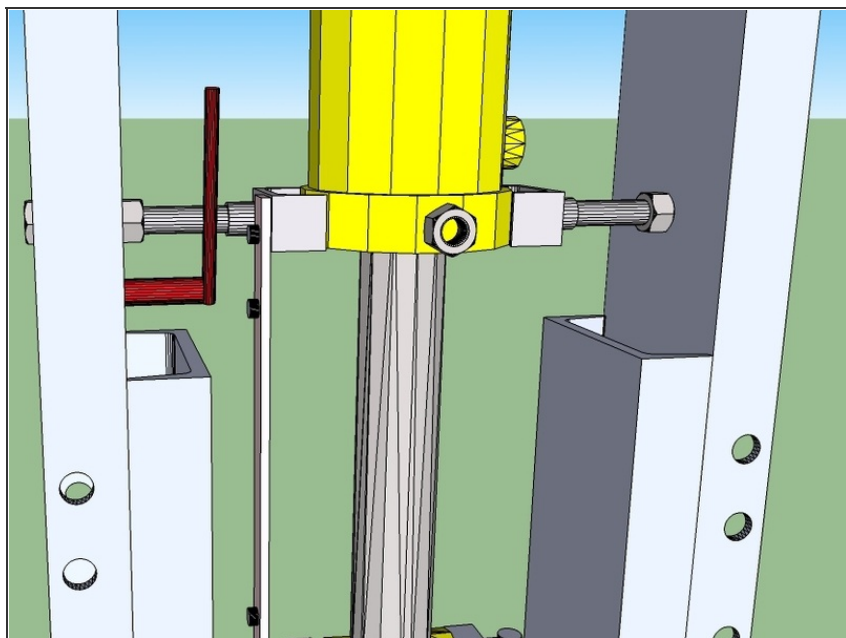
- Install the thin cylinder supports by screwing the bolt in with an extra nut on it as shown, and placing the u-channel against the cylinder.
- Get both of them snug so the cylinder is centered with pressure on each side.
- Tighten down the nut to lock it.

Step 2 — Install the magnet holder



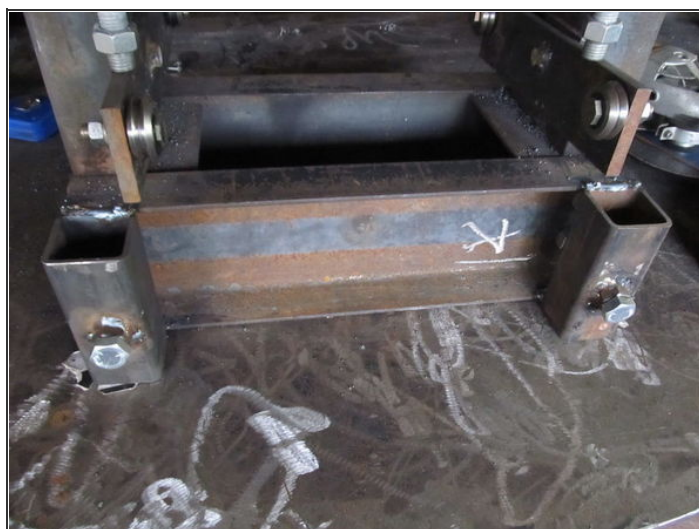
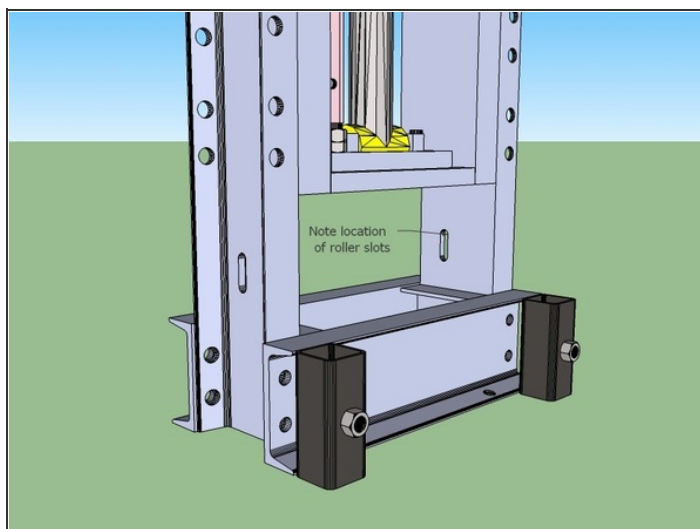
- Install the magnet holder onto the press foot.
- The flatbar needs to be parallel with the verticals.
- Lock it down with the nut.

Step 3 — Install the Sensor Holder



- Install the 6" sensor holder so the end of it is overlapping the path of the magnet holder as shown. The other sensor holder will be installed later.

Step 4 — Weld the Leg Holders



- Position them on the upper horizontal members as shown.
 - Use the location of the roller guides to insure you attach them to the right side.
 - Insure they are square in all directions
- Weld them to the horizontal members fully.

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